	Application No.	
	Application No.	Applicant(s)
Notice of Allowability	10/776,016	CHANG, DONG-SOO
	Examiner	Art Unit
	Heather A. Doty	2813
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.31 1. X This communication is responsive to <u>the request for recor</u>	OR REMAINS) CLOSED in this or other appropriate communicat IGHTS. This application is subject and MPEP 1308.	application. If not included in due course. THIS
_	isideration dated 3/2/2000.	
2. \square The allowed claim(s) is/are <u>1 and 4-8</u> .		
 3. Acknowledgment is made of a claim for foreign priority u a) All b) Some* c) None of the: 1. Certified copies of the priority documents hav 2. Certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 3. Copies of the certified copies of the priority documents hav 4. Certified copies not received: A SUBSTITUTE OATH OR DECLARATION must be subminister in the complexity of the priority of the priority (PTO-152) which gives 5. CORRECTED DRAWINGS (as "replacement sheets") mutifies including changes required by the Notice of Draftsper 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner Paper No./Mail Date Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such in 6. DEPOSIT OF and/or INFORMATION about the deport attached Examiner's comment regarding REQUIREMENT 	e been received. e been received in Application No. bouments have been received in th ' of this communication to file a rep MENT of this application. nitted. Note the attached EXAMINI res reason(s) why the oath or declar ist be submitted. son's Patent Drawing Review (PT ''s Amendment / Comment or in the 1.84(c)) should be written on the dra the header according to 37 CFR 1.13 posit of BIOLOGICAL MATERIA	his national stage application from the oly complying with the requirements ER'S AMENDMENT or NOTICE OF aration is deficient. TO-948) attached e Office action of wings in the front (not the back) of 21(d). L must be submitted. Note the
 Attachment(s) 1. ⊠ Notice of References Cited (PTO-892) 2. □ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. □ Information Disclosure Statements (PTO-1449 or PTO/SB/ Paper No./Mail Date 4. □ Examiner's Comment Regarding Requirement for Deposit of Biological Material 	6. 🗌 Interview Summa Paper No./Mail I 08), 7. 🗌 Examiner's Amer	Date

DETAILED ACTION

Allowable Subject Matter

Claims 1 and 4-8 are allowed.

The following is an examiner's statement of reasons for allowance:

Prior art does not teach or suggest, in combination with the other claimed limitations, that the first impurity region has a higher impurity concentration than the second purity region and the fourth impurity region has impurity concentration *as high as* the third impurity region.

Grider et al., the closest prior art of record, teaches a method similar to the one recited in claim 1, but teaches that the source/drain extensions (ie. the second and fourth impurity regions) are either moderately or lightly doped for *both* the NMOS and PMOS devices, indicating that the first impurity region has higher impurity concentration than the second impurity region *and* the fourth impurity region has higher impurity concentration as the third impurity region (in contrast, claim 1 requires that the fourth impurity region have an impurity concentration as high as, or the same as, the third impurity region).

Wolf (*Silicon Processing for the VLSI Era*, Vol. 3, 1995) teaches that PMOS and NMOS elements on a CMOS device may be processed differently because n-type (in silicon) dopants such as arsenic have heavier ionic masses than p-type dopants such as boron. The result is that during ion implantation, it is more difficult to control the depth of the boron implant than the arsenic implant. Additionally, boron diffuses more readily than arsenic. These factors result in punchthrough and short-channel effects in

the PMOS element. (p. 289, section 5.8.1 and p. 307, section 5.8.3.2). Wolf et al. teaches a variety of techniques known in the art of semiconductor processing to remedy these effects (for example, longer channel lengths, and controlling the depth of the LDD implant by using lower implantation energies—pp. 305-307; see also Ju, U.S. 5,943,565), but does not teach forming a source/drain extension region with an impurity concentration as high as, or the same as, the source/drain impurity concentration. Additionally, as argued by Applicant on 5/02/2006 (p. 3, paragraph 2), Wolf et al. does not teach forming a CMOS device having one element (either NMOS or PMOS) with source/drain regions having impurity concentrations higher than the source/drain extension regions, and the other element (either PMOS or NMOS, respectively) having source/drain extension regions. Wolf and Ju, like Grider et al., teach treating the NMOS and PMOS elements the same regarding the impurity concentrations in the source/drain extension and source/drain regions.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Kim et al. (commonly assigned U.S. 2002/0164847) and Yoshino et al. (U.S. 2001/0025994) disclose methods of fabricating a CMOSFET similar to the

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method recited in claim 1, but do not teach that the first impurity region has a higher impurity concentration than the second purity region and the fourth impurity region has impurity concentration as high as the third impurity region.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Heather A. Doty, whose telephone number is 571-272-8429. The examiner can normally be reached on M-F, 8:30 - 5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carl Whitehead, Jr., can be reached at 571-272-1702. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Jare Wifeley

LAURA M. SCHILLINGER PRIMARY EXAMINER

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